

# SABIC® PPCOMPOUND S3625

PP SHORT GLASS FIBER REINFORCED

## DESCRIPTION

SABIC® PPcompound S3625 is a 25% short glass fiber reinforced polypropylene copolymer compound for injection moulding applications. The compound is UV stabilized and the glass fibers are chemically coupled to the PP matrix. This compound combines a matt surface, good sound dampening and excellent scratch resistance with soft-touch haptics and is especially designed for aesthetical automotive interior applications.

SABIC® PPcompound S3625 is a designated automotive grade.

IMDS ID: 559182813

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
Melt flow rate (MFR)			
at 230 °C and 2.16 kg	6	dg/min	ISO 1133
Density <sup>(1)</sup>	1080	kg/m <sup>3</sup>	ISO 1183
Filler content	25	%	SABIC method
Mould shrinkage <sup>(2)</sup>			
24 hours after injection moulding	0.4	%	SABIC method
<b>MECHANICAL PROPERTIES <sup>(1)</sup></b>			
Tensile			
Tensile modulus	2900	MPa	ISO 527/1A
stress at yield	35	MPa	ISO 527/1A
stress at break	35	MPa	ISO 527/1A
strain at break	7	%	ISO 527/1A
Flexural test			
Flexural modulus	2850	MPa	ISO 178/1A
Izod impact notched <sup>(3)</sup>			
at 23 °C	35	kJ/m <sup>2</sup>	ISO 180/1A
at -20 °C	25	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES <sup>(1)</sup></b>			
Heat deflection temperature			
at 1.80 MPa (HDT/A)	111	°C	ISO 75
at 0.45 MPa (HDT/B)	-	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	81	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

## QUALITY

SABIC is fully certified in accordance with the internationally accepted quality standard ISO9001.



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## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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